

TPU-3000-12/24 Specifications and Industrial Applications Analysis

Material Profile and Technical Parameters

This high-performance thermoplastic polyurethane variant demonstrates 73 Shore D hardness with 20% glass fiber reinforcement, achieving tensile strength exceeding 40MPa. The TPU-3000 series exhibits:

Impact resistance over 65kJ/m² at -30°

Melt flow index (MFI) of 18g/10min (220°/10kg)

Thermal deformation temperature of 85° (1.8MPa)

Dual Processing Compatibility

Why settle for single processing methods when you can have both? The "-12/24" designation indicates dual compatibility with:

Injection molding (Barrel temperature: 190-210°)

Extrusion processing (Screw L/D ratio ≥24:1)

Cross-Industry Implementation Cases

Automotive Shock Absorber Components

In Dongguan automotive parts manufacturing trials, TPU-3000-12 demonstrated 200,000+ fatigue cycles without visible deformation. Compared to traditional rubber:

Vibration damping efficiency improved 18%

Service life extended 2.3x

Industrial Robotics End-Effectors

A Shenzhen automation equipment manufacturer reported 37% energy savings using TPU-3000-24 for robotic grippers. The material's dynamic response characteristics enable:

0.08mm positioning repeat accuracy

3ms deformation recovery speed

Technical Comparison Table

Property

TPU-3000-12

TPU-3000-24

Competitor A

Flexural Modulus

850MPa

920MPa

720MPa

Mold Shrinkage

0.8-1.2%

0.6-1.0%

1.5-2.0%

Surface Treatment Compatibility

The material's low surface energy (34mN/m) enables direct bonding with:

UV-curable coatings (adhesion $\geq 4B$)

Plasma-treated metal surfaces (peel strength 8N/cm)

Implementation Considerations

When implementing TPU-3000 series in production environments:

Maintain drying temperature at 80-90° for 3-4 hours

Use screw compression ratios between 2.8:1-3.2:1

Optimize mold temperature at 30-50° for dimensional stability

Web: <https://www.sphoryzont.edu.pl>